

## **PRODUCT SPECIFICATIONS SHEET**

<b><u>CAT NO.</u></b>	<b><u>PRODUCT NAME</u></b>
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10-3702	Q Dope
10-3704	
10-3709	

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### **DESCRIPTION:**

A fast drying, medium bodied solvent type cement. It forms high strength bonds in joining styrene materials. It is suitable for a wide variety of applications. It may be used on both large and small assemblies, large displays, signs, lighting fixtures, housewares, lenses, large and small containers, toys, electrical or electronic assemblies, etc.

### **TYPICAL PROPERTIES:**

Color	Milky White
Flashpoint	45°F
Specific Gravity	0.91
Drying Time	2 hrs.

### **INSTRUCTIONS:**

1. Assemble while parts are still wet. If cement is applied to one surface, let the two surfaces be in gentle contact for a few seconds to allow the cement to soften the dry surface.
2. Then press parts together in firm contact. If both parts have been coated, they may be brought firmly together immediately.

### **CURE:**

Cure is effected by dissipation of the solvent from the cement and surrounding parts soften by it. Initial bond will usually take place within minutes and may be of sufficient strength for handling. Bond strength will be considerable in a few hours and will reach high strength in 24 to 48 hours. Thereafter, strength will continue to increase gradually for some weeks.

### **SHELF LIFE,CLOSED CONTAINERS:**

36 months